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SPECTIS MOULDERS

Installation of Polyurethane Products

We occasionally get asked how the installation of Spectis polyurethane products compares to wood components. Polyurethane products are a great alternative to wood since polyurethane is a light-weight material that will outlast wood.

Spectis Moulders products will have the best long-term results when installed by professionals. Seams of mouldings will hold fast when **Spectis Adhesive (ADH100)** or **PL Premium 3X** is used in the seam and then screwed or tacked to stay in place while the glue is curing.

Cove moulding is an example where a seamless look is desired.

Following these steps will keep that seamless look for years to come.

- Most important, use Spectis Adhesive (ADH100) or PL PREMIUM 3X in the seam and on all bedding surfaces
- Screw moulding in place after making sure there is a tight seam
- Scrape off any excess glue that squeezes out from the seam
- After the glue is fully cured, lightly sand the seam with 80 grit sandpaper to rough up the surface
- Apply thin coats of filler to the screw holes and seam
- When the desired look has been reached, apply primer and the final coat of paint

The filler we suggest is a two-component light-weight auto filler, such as "Car Systems AutoFit, Eurosoft #CARS134458".

The same process also applies to seams for our round Column Wraps. Each round split column wrap comes with a 1"W PVC spline for either side and 1 tube of Spectis Adhesive ADH-100. Apply adhesive into the groove on both sides of one half and insert the spline. Apply adhesive to the seams of the other half

and assemble the 2 halves around the existing post. The working time with Spectis Adhesive is 45 minutes. Screw the two halves together to ensure that the seams stay tight as the adhesive expands and cures. Scrape off any excess glue before it cures on the surface. Once the glue has cured, you can decide if you want the screws to stay in or if you want to remove them. Spectis Adhesive is strong enough to hold the columns in place without screws! Lightly sand the seams and use filler to cover the seams and screw holes. Prime and paint to have a hidden, seamless look for the column.

Check pg 260 in our catalogue or online at https://www.spectis.com/support/installation/spectis-adhesive for more specifications and details on Spectis Adhesive (ADH100).



For more installation information visit www.spectis.com/support or call us at 1-800-685-9981. We want your project to look fantastic, too!